

Ultrapure® High Reliability Extruded Bar Solder

For Lead-bearing Alloys

Product Description

For soldering applications which require maximum reliability of solder joints, especially for surface mounted components, only solder of the highest purity is acceptable. Kester does not make any vague claims of outstanding solder purity. Complete analysis of Kester Ultrapure® Bar Solders prove that every batch conforms to the strictest quality control standards in the solder industry.

Maximum Allowed Impurities

Kester Ultrapure® Bar Solder substantially exceeds the requirements of current industry standards for allowable impurity requirements.

Element	J-STD-006A	Kester	Kester	Ultra Low	Ultrapure ®
		E-Bar	Ultrapure ®	Dross	HAL
Copper	0.080	0.020	0.015	0.015	0.001
Gold	0.050	0.002	0.002	0.002	0.001
Antimony	0.200	0.200	0.200	0.200	0.010
Cadmium	0.002	0.001	0.001	0.001	0.001
Zinc	0.003	0.001	0.001	0.001	0.001
Aluminum	0.005	0.002	0.002	0.002	0.001
Iron	0.020	0.010	0.010	0.010	0.003
Arsenic	0.030	0.020	0.020	0.020	0.001
Bismuth	0.100	0.025	0.020	0.020	0.003
Silver	0.100	0.003	0.002	0.002	0.001
Nickel	0.010	0.002	0.002	0.002	0.001
Indium	0.100	0.007	0.007	0.007	0.002
Lead	Balance	Balance	Balance	Balance	Balance

Kester Ultrapure® will conform to these requirements when purchased directly or through stocking distributors. Kester Ultrapure® meets or exceeds Industry Specification ASTM B32. Kester Ultrapure® conforms to the requirements of J-STD-006A.

Available Alloys

	Melting Point		
Lead-bearing			
Sn63Pb37	183℃ (361℉)		
Sn60Pb40	183-190℃ (361-374℉)		
Lead-free			
K100	~227℃ (441℉)		
Sn96.5Ag3.5	221℃ (430°F)		
Sn96.5Ag3.0Cu0.5	217-220℃ (423-428℉)		
Sn95.5Ag3.8Cu0.7	217-221℃ (423-430℉)		
Sn99.3Cu0.7	227℃ (441℉)		
Sn100	232℃ (450℉)		

Storage and Shelf Life:

Kester Ultrapure® solder has no limited shelf life when handled properly. Storage must be in a dry, non-corrosive environment. The solder surface may lose its shine and appear a dull shade of gray. This is a surface phenomenon and is not detrimental to product functionality.

Health & Safety:

This product, during handling or use, may be hazardous to health or the environment. Read the Material Safety Data Sheet and warning label before using this product.

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The data recommendations presented are based on tests, which we consider reliable. Because Kester has no control over the conditions of use, we disclaim any responsibility connected with the use of any of our products or the information presented. We advise that all chemical products be used only by or under the direction of technically qualified personnel who are aware of the potential hazards involved and the necessity for reasonable care in their handling. The technical information contained herein is consistent with the properties of this material but should not be used in the preparation of specifications as it is intended for reference only. For assistance in preparing specifications, please contact your local Kester office for details.